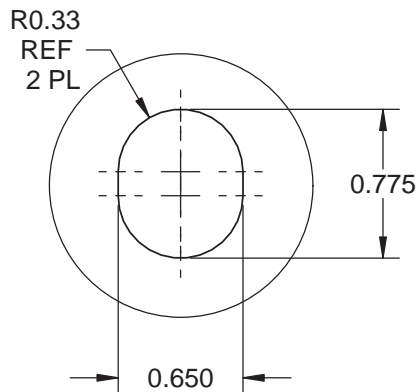
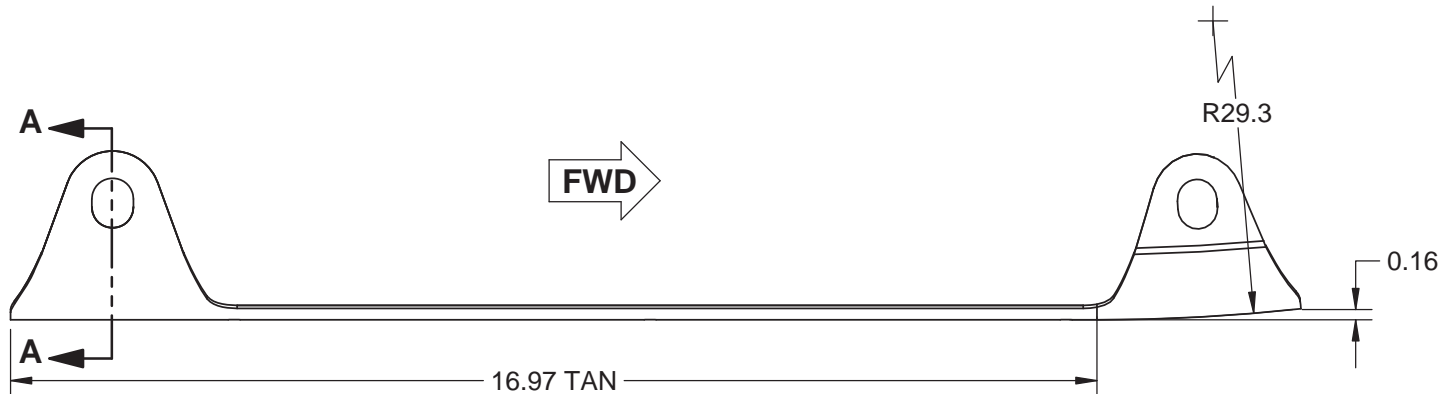


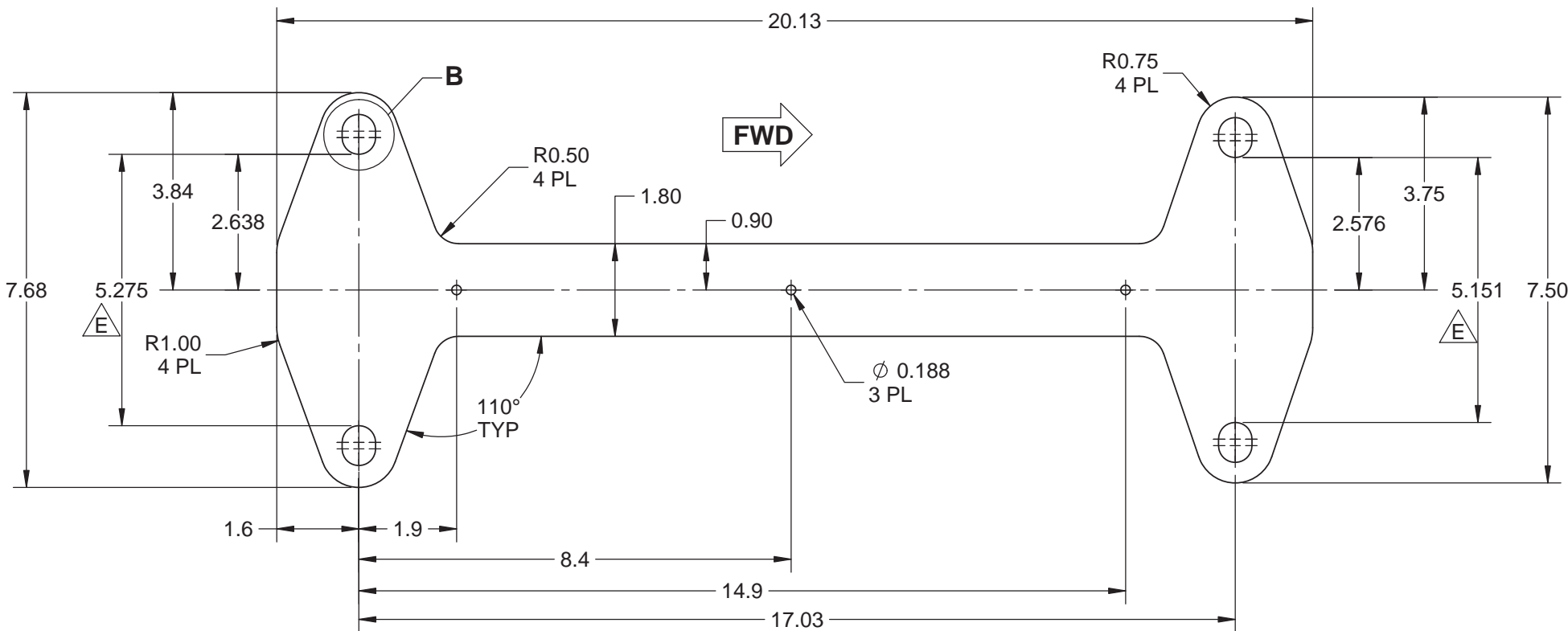
**SECTION A-A**  
SCALE 2X



**DETAIL B**  
SCALE 3X  
4 PL



**D4682-1 WEARPLATE**  
(MAKE FROM D4682-1F)



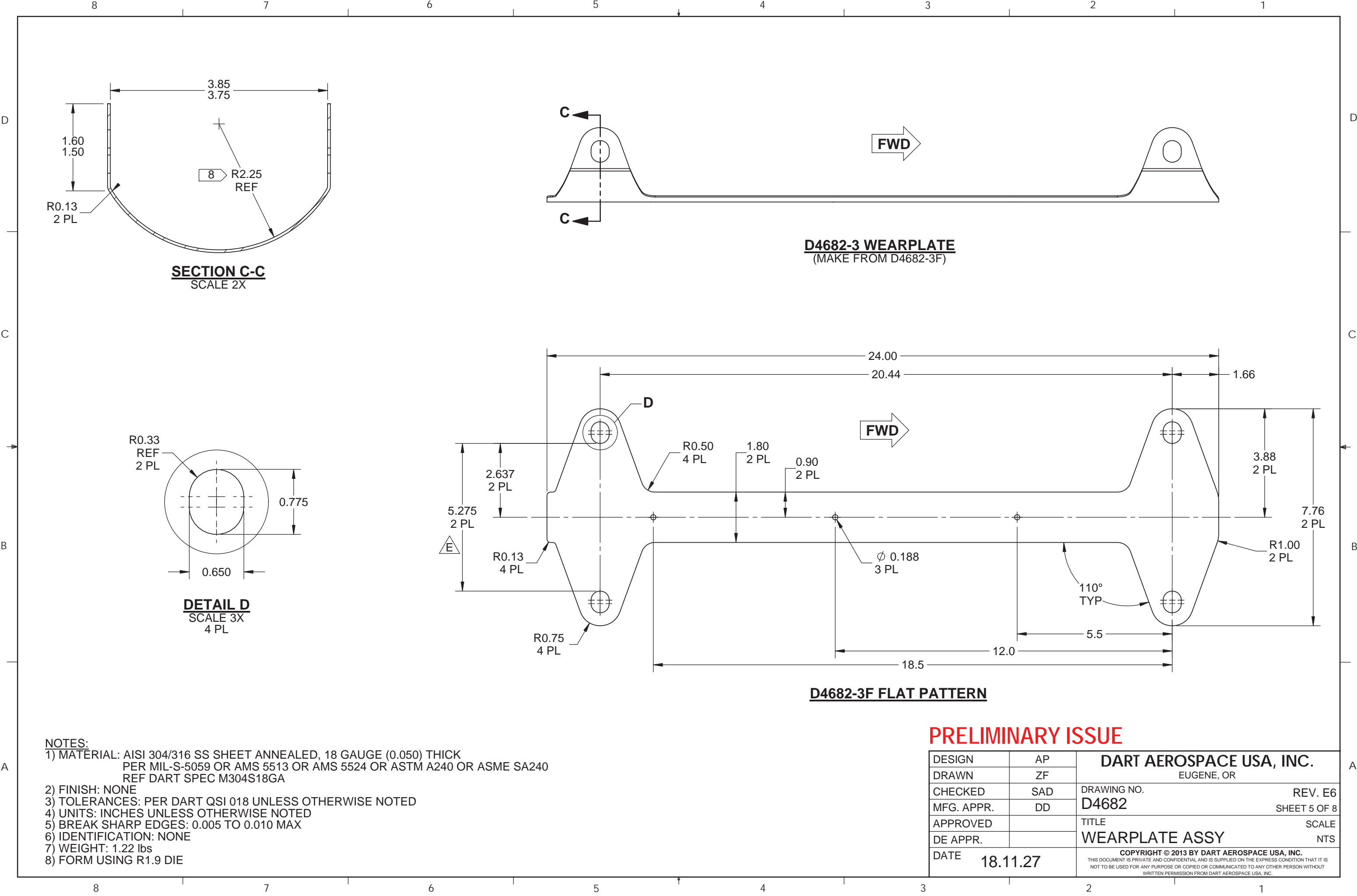
**D4682-1F FLAT PATTERN**

**NOTES:**

- 1) MATERIAL: AISI 304/316 SS SHEET ANNEALED, 18 GAUGE (0.050) THICK  
PER MIL-S-5059 OR AMS 5513 OR AMS 5524 OR ASTM A240 OR ASME SA240  
REF DART SPEC M304S18GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 1.07 lbs
- 8) FORM USING R1.9 DIE

**PRELIMINARY ISSUE**

DESIGN	AP	<b>DART AEROSPACE USA, INC.</b> EUGENE, OR	
DRAWN	ZF		
CHECKED	SAD	DRAWING NO.	REV. E6
MFG. APPR.	DD	<b>D4682</b>	SHEET 4 OF 8
APPROVED		TITLE	SCALE
DE APPR.		<b>WEARPLATE ASSY</b>	NTS
DATE	18.11.27	<small>COPYRIGHT © 2013 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	



PRELIMINARY ISSUE

DESIGN	AP	DART AEROSPACE USA, INC. EUGENE, OR	
DRAWN	ZF		
CHECKED	SAD	DRAWING NO.	REV. E6
MFG. APPR.	DD	D4682	SHEET 5 OF 8
APPROVED		TITLE	SCALE
DE APPR.		WEARPLATE ASSY	NTS
DATE	18.11.27	COPYRIGHT © 2013 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	



